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## ROYAL EDGE EPDM MEMBRANE RUBBER ROOFING CARE AND MAINTENANCE PROCEDURES

*CONGRATULATIONS on your purchase of an R.P.I. Royal Edge EPDM Membrane Roof. Your roof is a valuable asset which must be properly maintained to ensure it performs as designed.*

1. Ensure that the Royal Edge Membrane is not exposed to liquids such as solvents, greases, oils, and petroleum products. These products will adversely affect the membrane.

**NOTE: Should the Royal Edge Membrane come in contact with any of these substances, immediately clean the area with membrane cleaner.**

2. Ensure that ponding water (defined as 1/8" deep standing water on any area of the roof forty-eight (48) hours after it stops raining) is not allowed on the roof. Ponding water is a detriment to any flat roof and cannot be allowed to persist.
3. Ensure that all drain areas and drains are cleaned on a regular basis. This will allow for proper water runoff and avoid overloading the roof with ponding water.
4. Keep all counter flashing, metal work, drains, equipment, curbs and supports, and any other rooftop accessories function-ing in conjunction with the roofing system properly maintained at all times. R.P.I. encourages an annual roof inspection program be arranged with your applicator.
5. If there is to be foot traffic on the roof for any reason, on a regular basis (30 days or less in frequency), contact your applicator before proceeding for the installation of protective walk way pads.
6. Caution all tradesmen servicing roof equipment that you have an EPDM Membrane roof, and that they should proceed accordingly.
7. Should there be an addition to the building, requiring a tie-in to the R.P.I. Royal Edge EPDM Membrane Roof, contact R.P.I. to ensure the tie-in is in accordance with R.P.I. specifications.

**NOTE: Do not use roof cement for installation or repair of Royal Edge Membrane or flashing, as it contains petroleum products and can damage EPDM.**

**R.P.I. believes the foregoing procedures will assist you, the building owner, in maintaining a watertight roof and in obtaining the maximum return on your investment in R.P.I.'s Royal Edge EPDM Membrane Roof.**

**Owner or Designate signature required to initiate warranty.**

**Thank you for your assistance.**

Submit signed copy within 30 days to: Attn: Warranty Processing  
Department Roofing Products  
International, Inc. 2500 Dewitt Street  
Elkhart, IN 46517-1078